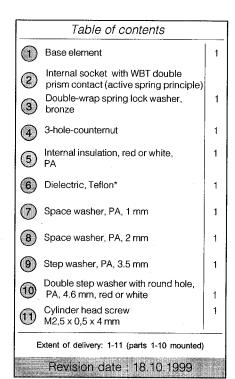
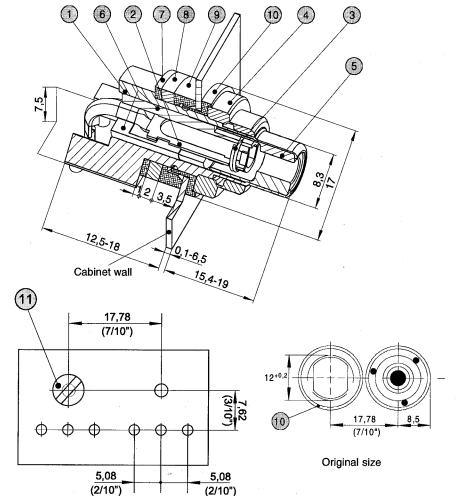
precision mechanics contact systems - connectors



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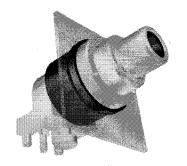
Teflon is a reg. trademark of Du Pont.

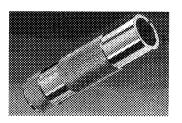
 $\dot{R}_{ij} \le 0.1$ mohms (loop, measured with WBT-0108)



All dimensions in mm, values in brackets: inch

Drilling scheme





Special mandrel tool WBT-0299

WBT-0234 Coaxial socket (RCA)

Coaxial socket for pc board mounting, horizontal version

Mechanics

- single-segment, low-tolerance contact elements (tol. less than \pm 0.02 mm)
- base element with mounting posts machined directly from basic element
 - internal socket, exactly centered: WBT double prism contact (active spring principle) due to a double-wrap bronze spring lock washer; large spring travel for constant contact pressure even if counterpieces are imprecisely worked

2. Materials

- base element: "OFC" copper alloy (68% Cu)
- internal socket: "OFC" copper (99.996% Cu)
- dielectric: Teflon*
- external insulation: polyamide 6

3. Surfaces

- base element: WBT 24-carat gold-plating
- Cu 11 µm duplex, Pd 4 µm, Au 0.3 µm duplex
- internal socket: WBT 24-carat gold-plating, 1 layer Au 0.25 µm
- 4. Operating characteristics (reliably observed after more than 3.000 connections/ disconnections)
 - constant current

 - contact resistance
 - volume resistance

 - self-capacitance

 - insulation resistance $R_{\rm iso} > 10^{10}$ ohms
 - surge impedance (projective) Z = 16 ohms

- solder-type for pc-board mounting in a 1/10 inch grid
- massive mounting posts offer direct solder contact and extra stability, permanent fixing by self-securing cylinder head screw

 $R_{\rm B} \le 0.05 \, \rm mohms$

C ≈ 6.3 pF

Mounting

- problem-free by hand using the knurled nut
- for series processing we recommend the special mandrel tool WBT-0299
- recommended distance of sockets center to center: 17.78 mm = 7/10 inch (standard)