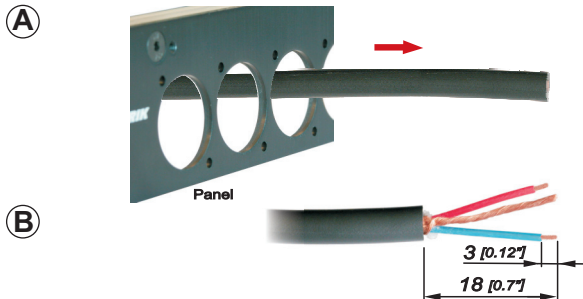




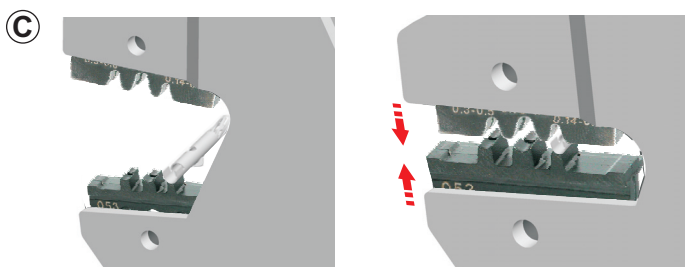
# ASSEMBLY INSTRUCTION

## NC3FD-LX-HA | DLX Serie - Crimp XLR Chassis Connector



**(A) ATTENTION:**  
Cable length protruding the panel should give enough space for crimp operation.

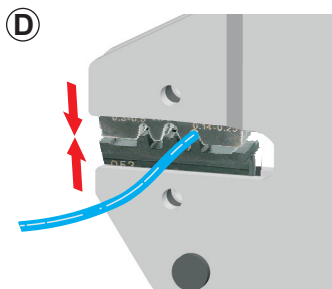
**(B) Prepare cable as shown (twist the screen).**



**(C) Position a contact in the die and hold the contact by pressing the tool slightly together - DO NOT CRIMP!**

**(D) Position the wire in the contact & crimp it.**

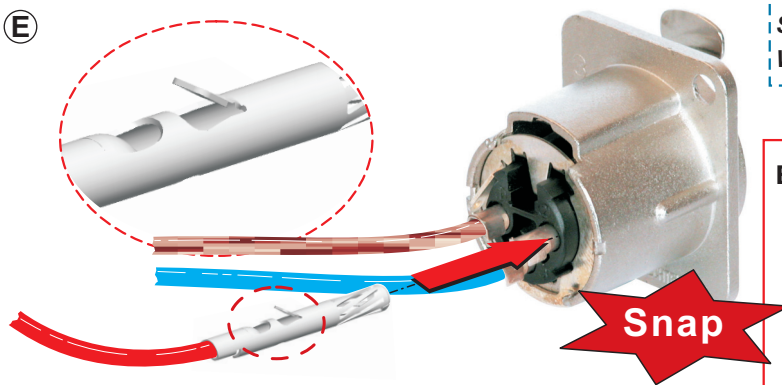
Repeat steps C, D, E for the remaining two contacts.



**(E) Push the crimped contacts into the insert until you notice a snap.**

**Attention:**  
Align lug to the top!  
Pay attention to correct wiring!

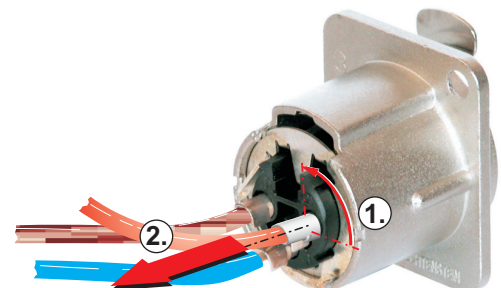
**PIN 1 ... Screen**  
**PIN 2 ... Hot, +**  
**PIN 3 ... Cold, -**



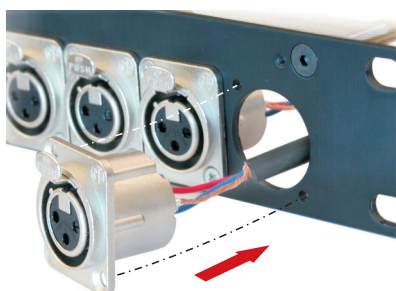
**(F) Position the connector in the panel and fasten it.**

Standard crimp according IEC 60352-2 (B crimp).  
Wire size AWG 22 - 24, 0.22 - 0.34 mm<sup>2</sup>.

### EXTRACTION OF CONTACT



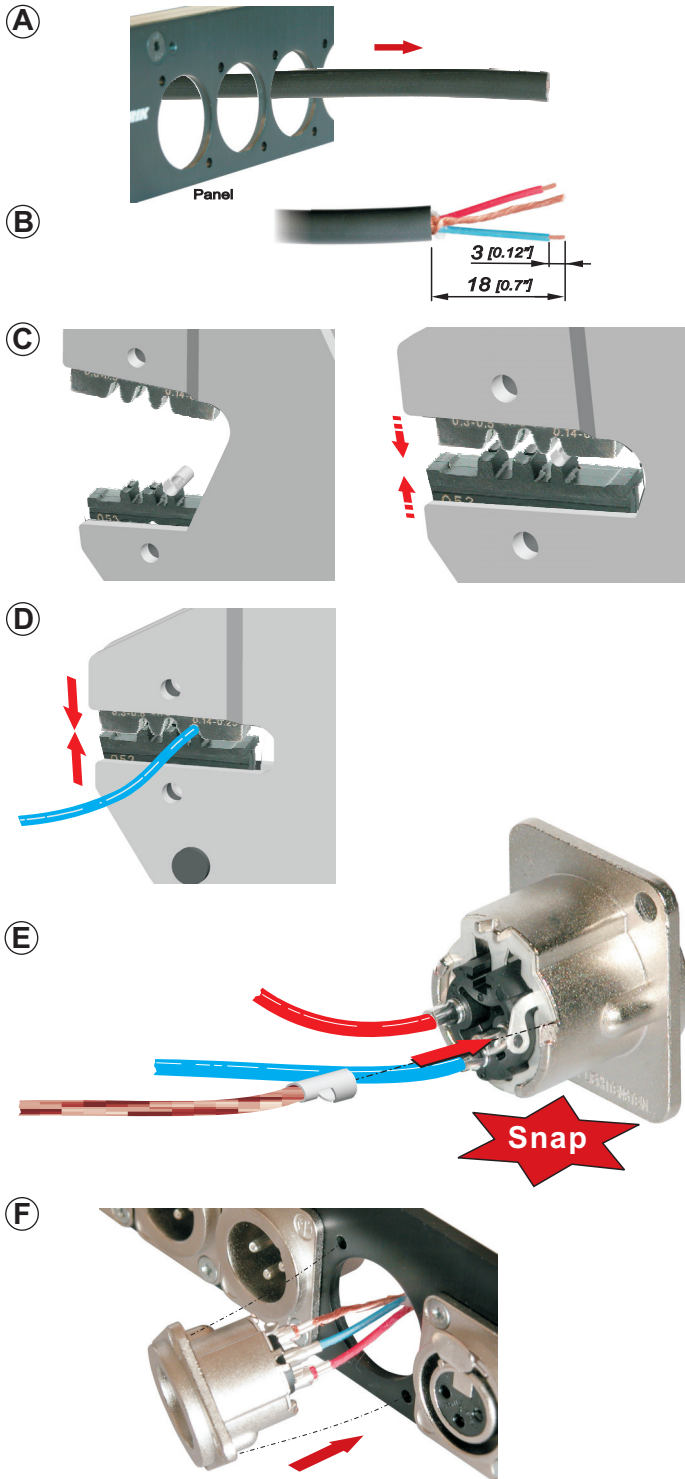
1. Turn the contact 90°
2. Pull the contact out of the insert
3. Insert new Contact





# ASSEMBLY INSTRUCTION

## NC3MD-LX-HA | DLX Serie - Crimp XLR Chassis Connector



- A** **ATTENTION:**  
Cable length protruding the panel should give enough space for crimp operation.
- B** Prepare cable as shown (twist the screen).
- C** Position a contact in the die and hold the contact by pressing the tool slightly together - **DO NOT CRIMP!**

- D** Position the wire in the contact & crimp it.

Repeat steps C, D, E for the remaining two contacts.

- E** Push the crimped contacts into the insert until you notice a snap.

**Attention:**  
Align lug to the top!  
Pay attention to correct wiring!

PIN 1 ... Screen  
PIN 2 ... Hot, +  
PIN 3 ... Cold, -

- F** Position the connector in the panel and fasten it.

Standard crimp according IEC 60352-2 (B crimp).  
Wire size AWG 22 - 24, 0.22 - 0.34 mm<sup>2</sup>.

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